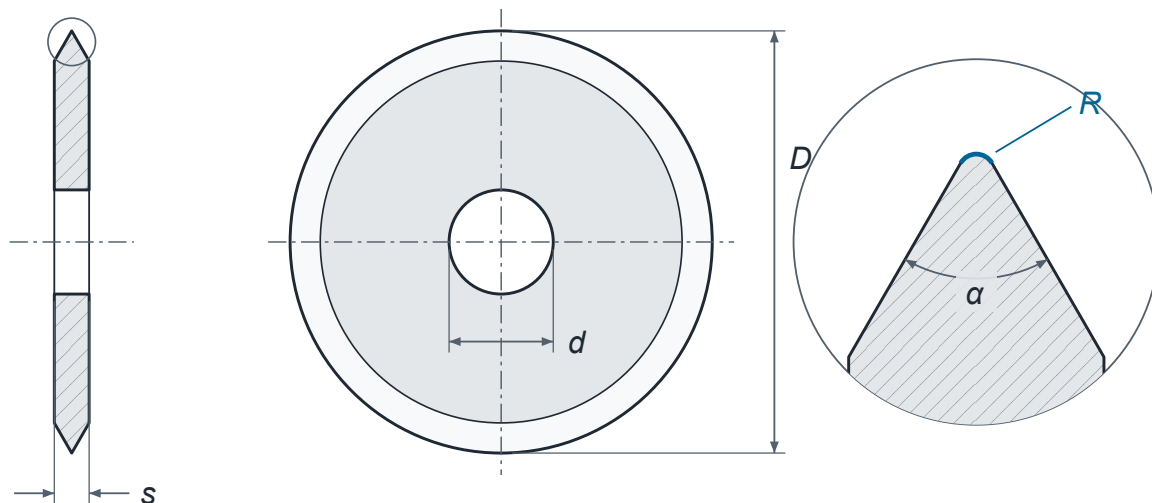


Other sizes, angles and grades to a drawing or a sample.



Drawn at 77 × 19 × 6.35 mm, tip angle 60°. The edge radius is exaggerated in the detail.

D × d × s, mm	Tip angle α	Grade	Holder width, mm
77 × 19 × 6.35	30°, 45°, 60°	D2, 1.2067, ASP 2023	12.7 / 15
77 × 19 × 5.2	30°, 45°, 60°	D2, 1.2067	9 / 9.52 / 10
77 × 22 × 6.2	30°, 45°, 60°	1.2067	–
50 × 19 × 6.35	30°, 70°	D2, 1.2067	–
50 × 19 × 5.2	70°	1.2067	–
100 × 19 × 6.35	30°, 45°, 60°	D2	–

Dimensions and hardness

- Ø 77 is the nominal size; the exact diameter is usually 76.96 mm.
- A 19 mm bore may be 19.05 mm (3/4") in an inch-size holder.
- Thickness 6.2 is exactly 6.197 mm.
- Hardness 61–63 HRC (D2, Ø 77). Anvil roll hardness 63–65 HRC.
- Edge radius R 0.05–0.2 mm.



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